TO: ALL HOLDERS OF MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE LOCKOUT ASSEMBLY COMPONENT MAINTENANCE MANUAL 32-35-81

REVISION NO. 6 DATED OCT 01/88

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION AND PAGE NO.	DESCRIPTION OF CHANGE
TR & SB RECORD	Identified parts changed per SB 32-63.
1	
1007	

BOEING

COMPONENT
MAINTENANCE MANUAL

MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE LOCKOUT ASSEMBLY

PART NUMBER 257T3406-3,-4,-7,-8

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

7962

REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
32-63		PRR B11725	OCT 01/88

PAGE	DATE	CODE
32-35-81		
TITLE PAGE		
1	JAN 01/88	01.1
2	BLANK	
REVISION RECORD		
1	JUL 10/83	01
2	BLANK	
TR & SB RECORD		
*1	OCT 01/88	01.1
2	BLANK	
LIST OF EFFECTIVE PAGES		
*1	OCT 01/88	01
THRU LAST PAGE		
CONTENTS		
1	JUL 10/83	01
2	BLANK	
INTRODUCTION		
1	JAN 01/88	01.1
2	BLANK	
DESCRIPTION & OPERATION		
1	JAN 01/88	01.1
2	BLANK	
DISASSEMBLY		
301	JAN 01/88	01.1
302	BLANK	
CHECK		
501	JUL 10/83	01
502	BLANK	
REPAIR-GENERAL		
601	JAN 01/88	01.1
602	JAN 01/88	01.1
REPAIR 1-1		
601	JUL 10/83	01
602	JUL 10/83	01
REPAIR 2-1		
601	JUL 10/83	01
602	BLANK	
ASSEMBLY		
701	JAN 01/88	01.1
702	BLANK	
FITS AND CLEARANCES		
801	JUL 10/83	01
802	JUL 10/83	01
ILLUSTRATED PARTS LIST		
1001	JUL 10/83	01
1002	APR 10/84	01.1
1003	JAN 01/88	01.1
1004	BLANK	
1005	APR 10/84	01.1
1006	JUL 10/83	01.1
*1007	OCT 01/88	01.1
*1008	OCT 01/88	01.101
*1009	OCT 01/88	01.101
*1010	OCT 01/88	01.101
*1011	OCT 01/88	01.101
*1012	BLANK	

* = REVISED, ADDED OR DELETED

TABLE OF CONTENTS

*[1] Special instructions not required. Use standard industry practices and information contained in 20-30-03.

INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

1. Title Page
2. Record of Revisions
3. Temporary Revision & Service Bulletin Record
4. List of Effective Pages
5. Table of Contents
6. Introduction
7. Procedures & IPL Sections

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Disassembly -- Sep 10/82
Assembly -- Sep 10/82

MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE LOCKOUT ASSEMBLY

DESCRIPTION AND OPERATION

1. The main gear alternate extend uplock release lockout assembly consists of lockout pawl and actuator mounted on a bracket. When the main gear ground door release is operated, the pawl engages a lockout detent which prevents accidental door closure. Application of hydraulic power to the actuator lifts the pawl and allows the door to be closed.

2. Leading Particulars (approximate)

Length -- 8 inches
Width -- 5 inches
Height -- 5 inches
Weight -- 2 pounds

DISASSEMBLY

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs and restore the unit to serviceable condition.

1. Parts Replacement (IPL Fig. 1)

   NOTE: The following parts are recommended for replacement. Unless otherwise specified, actual replacement of parts may be based on in-service experience.

   A. Cotter pin (45)

2. Disassembly (Ref IPL Fig. 1)

   A. Remove springs (60).

   B. Remove parts (75 thru 100) and separate pawl (105) from bracket (130). Do not remove bearing (115) from pawl (120) unless repair or replacement is necessary.

   C. Remove parts (45 thru 55) and bushings (65, 70) from pawl and bracket.

   D. Remove parts (30 thru 43) from pawl.

   E. Remove parts (15 thru 25) and separate actuator (6) from bracket. Do not disassemble bracket. Refer to 32-32-15 for overhaul of actuator.

CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.

2. Refer to Fits and Clearances for design dimensions and wear limits.

3. Penetrant check per 20-20-02 -- Pawl (120, IPL Fig. 1)

REPAIR - GENERAL

1. Contents

   A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

P/N	NAME	REPAIR
257T3420	LOCKOUT PAWL	1-1
- -	MISC PARTS REFINISH	2-1

2. Standard Practices

   A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

   20-30-02 Stripping of Protective Finishes
   20-30-03 General Cleaning Procedures
   20-41-01 Decoding Table for Boeing Finish Codes
   20-41-02 Application of Chemical and Solvent Resistant Finishes
   20-43-01 Chromic Acid Anodizing
   20-50-03 Bearing Installation and Retention

3. Materials

   NOTE: Equivalent substitutes may be used.

   A. Primer -- BMS 10-11, Type 1 (Ref 20-60-02)

   B. Enamel -- BMS 10-11, Type 2, color 702 gloss white (Ref 20-60-02)

4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS
▱	FLATNESS
⊥	PERPENDICULARITY (OR SQUARENESS)
//	PARALLELISM
○	ROUNDNESS
⌭	CYLINDRICITY
⌒	PROFILE OF A LINE
⌓	PROFILE OF A SURFACE
◎	CONCENTRICITY
⌯	SYMMETRY
∠	ANGULARITY
↗	RUNOUT
⌖	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
∅	DIAMETER
BASIC (BSC) OR [DIM]	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
[-A-]	DATUM
Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
Ⓟ	PROJECTED TOLERANCE ZONE

EXAMPLES

— 0.002	STRAIGHT WITHIN 0.002
⊥ B 0.002	PERPENDICULAR TO B WITHIN 0.002
// A 0.002	PARALLEL TO A WITHIN 0.002
○ 0.002	ROUND WITHIN 0.002
⌭ 0.010	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER
⌒ A 0.006	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART IN RELATION TO DATUM PLANE A
⌓ A 0.020	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE
◎ C ∅ 0.0005	CONCENTRIC TO C WITHIN 0.0005 DIAMETER (FULL INDICATOR MOVEMENT)
⌯ A 0.010	SYMMETRICAL WITH A WITHIN 0.010
∠ A 0.005	ANGULAR TOLERANCE 0.005 WITH A
⌖ B ∅ 0.002 Ⓢ	LOCATED AT TRUE POSITION WITHIN 0.002 DIA IN RELATION TO DATUM B, REGARDLESS OF FEATURE SIZE
⊥ A ∅ 0.010 Ⓜ 0.510 Ⓟ	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
[2.000] OR 2.000 BSC	EXACT DIMENSION IS 2.000

True Position Dimensioning Symbols
Figure 601

LOCKOUT PAWL ASSY - REPAIR 1-1

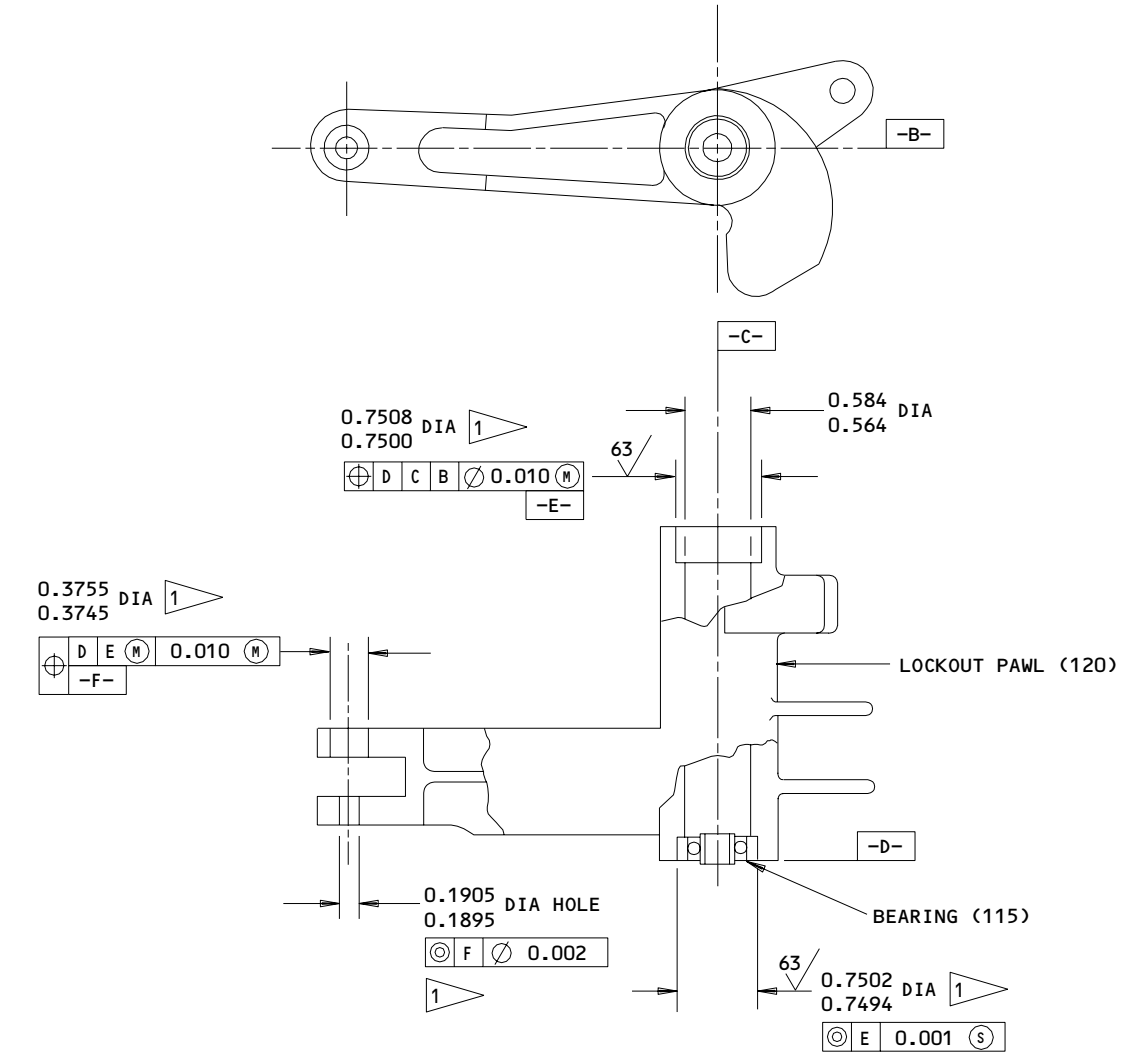
257T3420-7, -8

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may only require stripping and restoration of original finish, refer to Refinish instruction, Fig. 601.

1. Bearing Replacement (Ref IPL Fig. 1)

   A. Remove bearing (115).

   B. Install replacement bearing with wet primer and roller swage in place.



REFINISH

CHROMIC OR SULFURIC ACID ANODIZE (F-17.05) LOCKOUT PAWL (257T3420-9, -10). CHEMICAL TREATMENT (F-17.07) OPTIONAL AS NOTED. APPLY ONE COAT PRIMER (F-20.02) AND ONE COAT ENAMEL (F-21.03) EXCEPT AS NOTED. AFTER BEARING INSTALLATION, MASK BEARING FACE AND OPPOSITE BEARING BORE, THEN TOUCH UP (F-21.12) AS REQUIRED

1 NO PRIMER OR ENAMEL ON THESE SURFACES. ONLY ANODIZE OR CHEMICAL TREAT.

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

257T3420-7,-8

Lockout Pawl Assy - Bearing Replacement and Refinish
Figure 601

7970

MISCELLANEOUS PARTS REFINISH - REPAIR 2-1

1. Repair of parts listed in Fig. 601 consists of restoration of the original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Bushing (90)	Al alloy	Chromic acid anodize (F-17.04)
Bracket Assy (130, 135)	Al alloy	Apply yellow epoxy primer (SRF 14.995) to all surfaces of individual parts of assy. Apply one coat of white gloss enamel (F-21.03) to assy.
Bracket (250)	Al alloy	Apply one coat of BMS 10-11, type 1, primer (F-18.06).
Stop (245)	Phenolic sheet	Apply one coat of BMS 10-11, type 1, primer (F-20.02).
Stop Assy (220)		Apply one coat of BMS 10-11, type 2, color BAC 702, white gloss, enamel (F-21.03).

Refinish Details
Figure 601

ASSEMBLY

1. Materials

   NOTE: Equivalent substitutes may be used.

   A. Grease -- BMS 3-24 (Ref 20-60-03)

2. Lubrication (Ref IPL Fig. 1)

   A. Install bearings, bushings, and spacers with grease.

   B. Install bolt (75), washer (80), and nut (85) with grease on all surfaces.

3. Assembly (Ref IPL Fig. 1)

   A. Install actuator (6) using parts (15 thru 25).

   B. Install bearing (43) on pawl (105) using parts (30 thru 41).

   C. Install pins (55), washers (50), and bushings (65, 70) and secure with cotter pins (45).

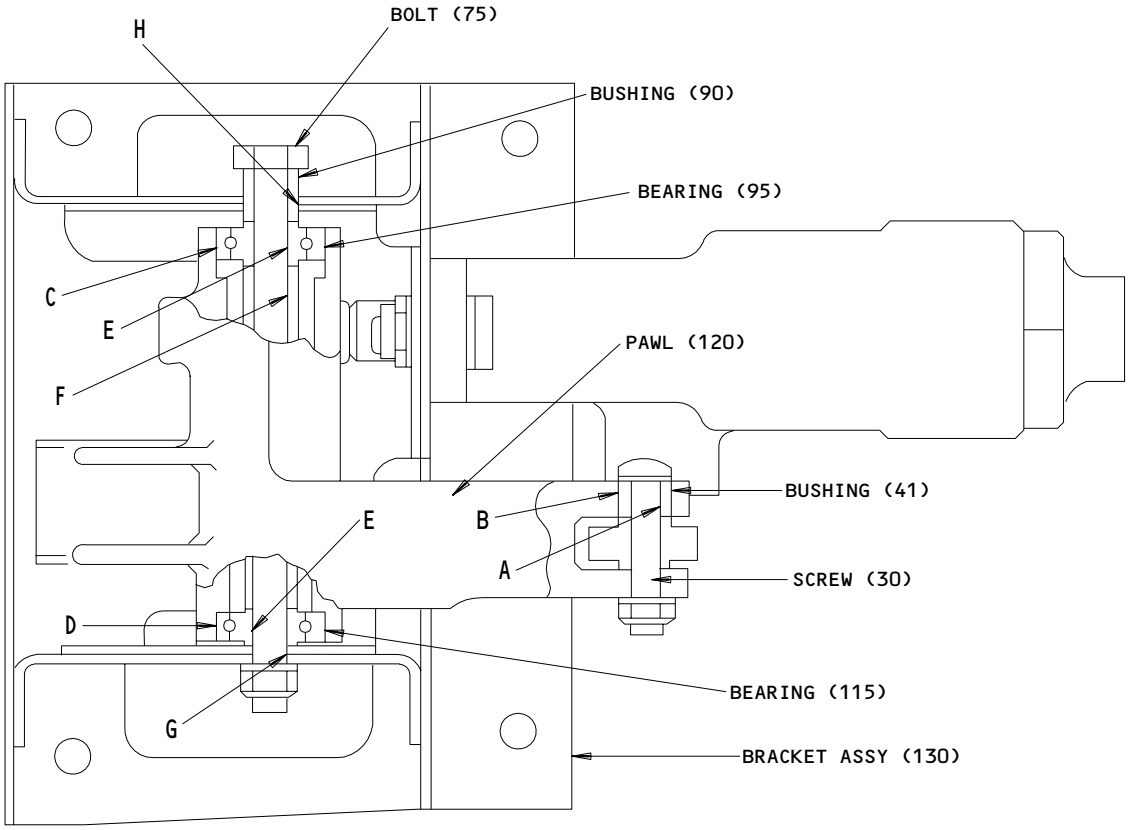
   D. Insert spacer (100) in pawl then install bearing (95).

      NOTE: Bearing inner race will contact spacer before outer race can seat in pawl. Make sure spacer and bearings are aligned before clamping bearing to facilitate insertion of bolt (75).

   E. Install pawl using parts (75 thru 90).

   F. Install springs (60).

FITS AND CLEARANCES



ITEM NUMBERS REFER TO IPL FIG. 1

Fits and Clearances
Figure 801 (Sheet 1)

7971

Ref Letter Fig.801	Mating Item No. IPL Fig.	Design Dimension				Service Wear Limit		
		Dimension		Assembly Clearance		Dimension		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 41 OD 30	0.1895 0.1870	0.1910 0.1895	0.0000	0.0040			
B	ID 120 OD 41	0.3745 0.3720	0.3755 0.3730	0.0015	0.0035			
C	ID 120 OD 95	0.7500 0.7495	0.7508 0.7500	0.0000	0.0013			
D	ID 120 OD 115	0.7494 0.7495	0.7502 0.7500	-0.0006 *[1]	0.0007			
E	ID 95, 115 OD 75	0.2495 0.2485	0.2500 0.2495	0.0000	0.0015			
F	ID 90 OD 75	0.2500 0.2485	0.2505 0.2495	0.0005	0.0020			
G	ID 130 OD 75	0.2500 0.2485	0.2540 0.2495	0.0005	0.0055			
H	ID 130 OD 90	0.3745 0.3740	0.3755 0.3745	0.0000	0.0015			

*[1] INTERFERENCE FIT

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 2)

3994

ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

    Assembly
      Detail Parts for Assembly
      Subassembly
      Attaching Parts for Subassembly
        Detail Parts for Subassembly

    Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

    A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

    B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional (OPT)	The parts are optional to and interchangeable with other parts having the same item number.
Supersedes, Superseded By (SUPSDS, SUPSD BY)	The part supersedes and is not interchangeable with the original part.
Replaces, Replaced By (REPLS, REPLD BY)	The part replaces and is interchangeable with, or is an alternate to, the original part.

VENDORS

06725 AIR INDUSTRIES CORP
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641

11815 TOWNSEND DIV OF TEXTRON INC.
CHERRY FASTENER UNIT
P.O. BOX 2157 1224 EAST WARNER AVE.
SANTA ANA, CALIFORNIA 92707

15653 KAYNAR MFG COMPANY INC KAYLOCK DIV
PO BOX 3001 800 SOUTH STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92634

21335 TEXTRON INC FAFNIR BEARING DIVISION
37 BOOTH STREET
NEW BRITAIN, CONNECTICUT 06050

38443 TRW INC BEARING DIV
402 CHANDLER STREET
JAMESTOWN, NEW YORK 14701

43991 FAG BEARING INCORPORATED
HAMILTON AVENUE
STAMFORD, CONNECTICUT 06904

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320

56878 ALTA PRODUCTS CO
2630 LAVERY CT
NEWBERRY PARK, CALIFORNIA 91320

60380 TORRINGTON CO BEARINGS DIV SUBSIDIARY OF INGERSOLL-RAND CORP
59 FIELD STREET
TORRINGTON, CONNECTICUT 06790

72962 ESNA DIV OF AMERACE CORP
2330 VAUXHALL ROAD
UNION, NEW JERSEY 07083

VENDORS

73197 HI-SHEAR CORP
2600 SKY PARK DR
TORRANCE, CALIFORNIA 90509

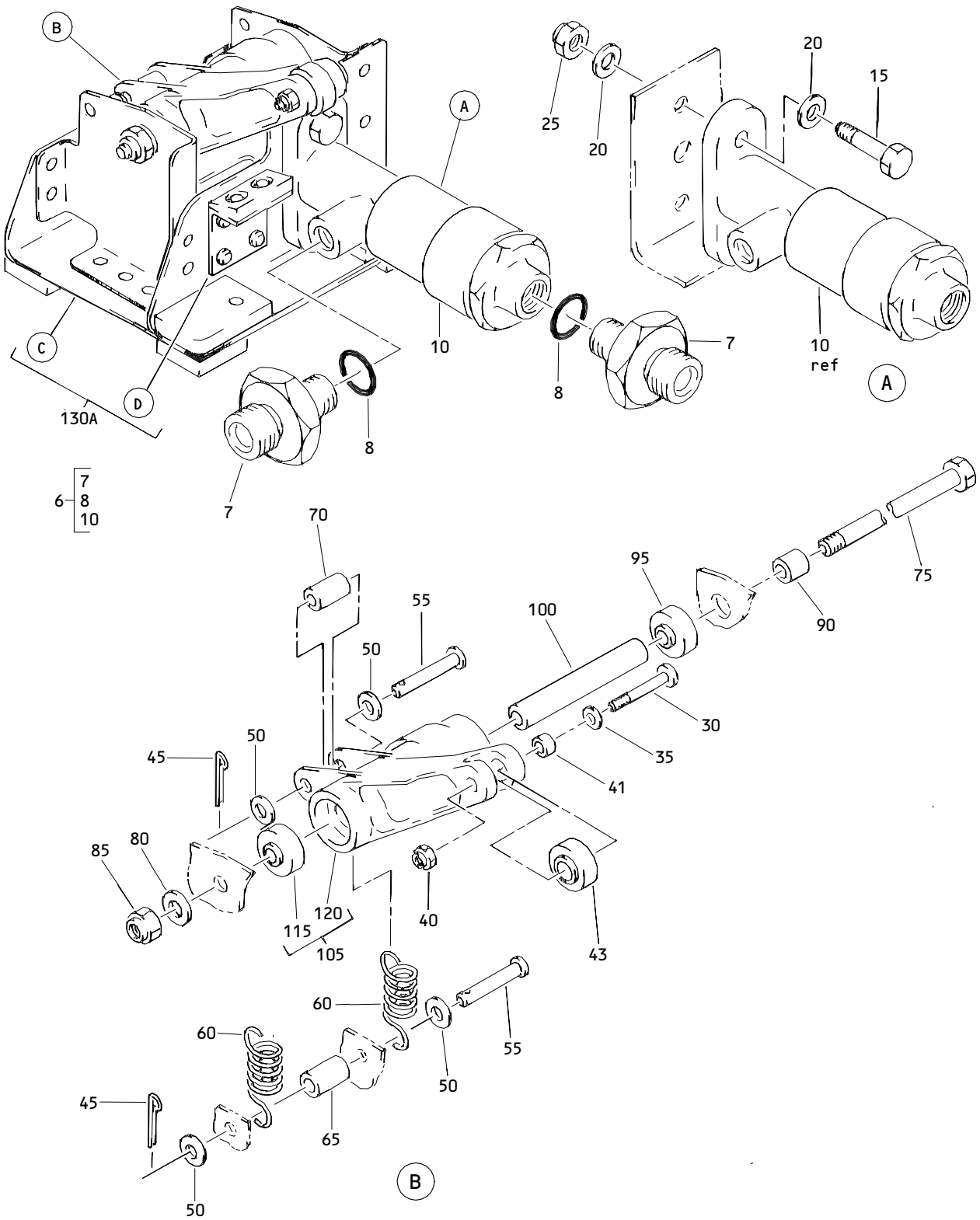
80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD
SANTA ANA, CALIFORNIA 92702

92215 VOI-SHAN DIV OF VSI CORP
8463 HIGUERA STREET
CULVER CITY, CALIFORNIA 90230

92555 LEE COMPANY
2 PETTIPAUG RD, PO BOX 424
WESTBROOK, CONNECTICUT 06498

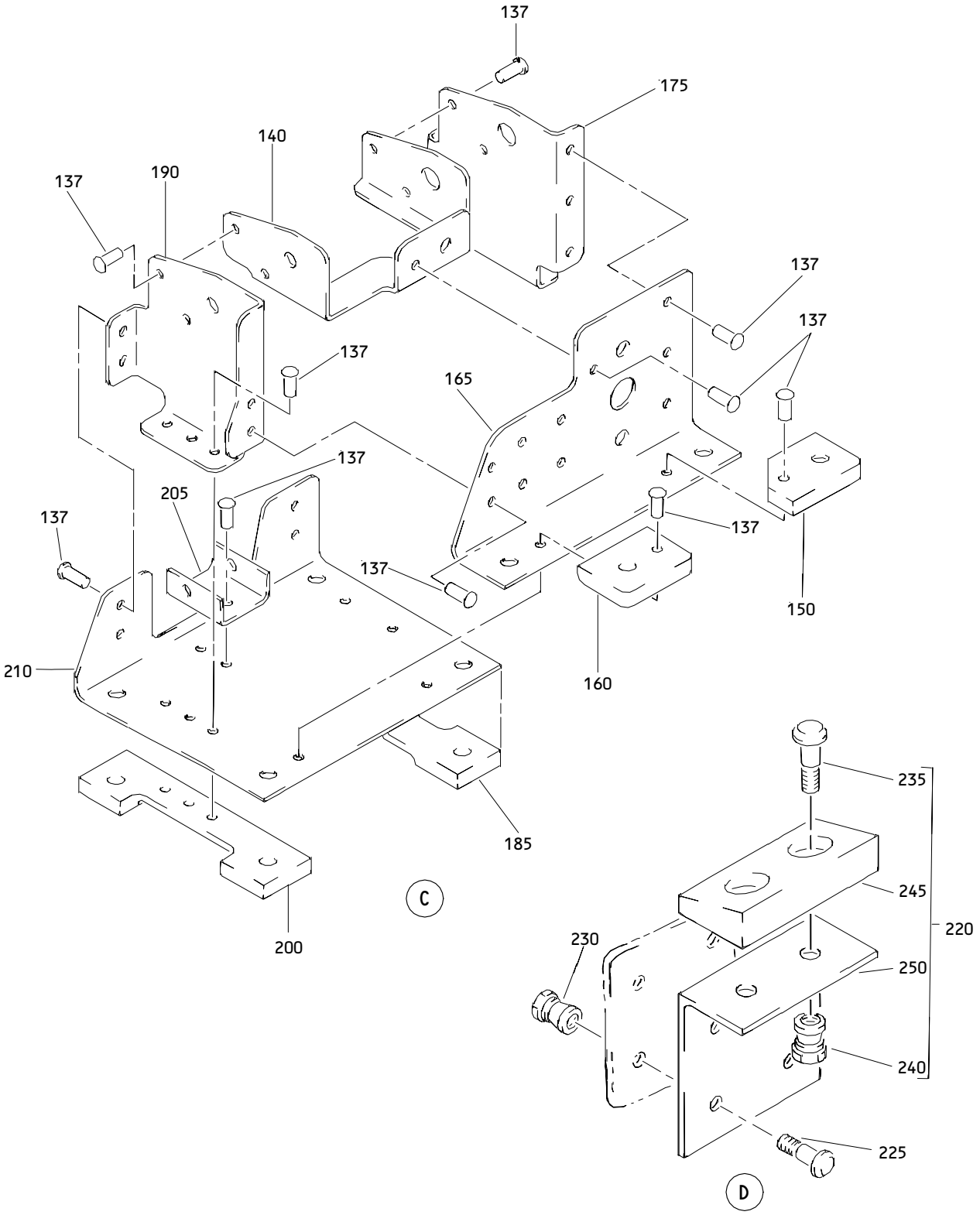
92563 MCGILL MFG CO INC BEARINGS DIV
907 LAFAYETTE STREET
VALPARAISO, INDIANA 46383

97928 LITTON FASTENING SYSTEMS
3969 PARAMOUNT BOULEVARD
LAKEWOOD, CALIFORNIA 90712



Main Gear Alternate Extend Uplock Release Lockout Assembly
Figure 1 (Sheet 1)

T73141



Main Gear Alternate Extend Uplock Release Lockout Assembly
Figure 1 (Sheet 2)

T73142

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	257T3406-1		DELETED		
-5	257T3406-2		DELETED		
-5A	257T3406-3		LOCKOUT ASSY-MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE (LH)(PRE SB 32-63)	A	RF
-5B	257T3406-4		LOCKOUT ASSY-MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE (RH)(PRE SB 32-63)	B	RF
-5C	257T3406-7		LOCKOUT ASSY-MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE (LH)(POST SB 32-63)	C	RF
-5D	257T3406-8		LOCKOUT ASSY-MAIN GEAR ALTERNATE EXTEND UPLOCK RELEASE (RH)(POST SB 32-63)	D	RF
-6	257T3406-5		.ACTUATOR ASSY	AB	1
-6A	257T3406-6		.ACTUATOR ASSY	CD	1
7	BACR17E6-4		..REDUCER (USED ON ITEM 6)		2
7A	JEDX0500650B		..RESTRICTOR (V92555) (USED ON ITEM 6A)		1
8	NAS1612-4		..O-RING		2
10	273T4572-1		..ACTUATOR ASSY- (REF CMM 32-32-15)		1
			ATTACHING PARTS		
15	NAS6604-5		.BOLT		2
20	AN960PD416L		.WASHER		4

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
25	BRH10-4		.NUT- (V52828) (SPEC BACN10JC4) (OPT H10-4BAC (V15653)) (OPT NS202101-048 (V80539)) (OPT RMLH9075-4W (V72962)) (OPT T6S428J (V11815)) (OPT VN303A048 (V92215)) (OPT 96-048 (V80539)) -------*-------		2
30	NAS623-3-13		.SCREW		1
35	AN960PD10L		.WASHER		1
40	BRH10-3		.NUT- (V52828) (SPEC BACN10JC3) (OPT H10-3BAC (V15653)) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V11815)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539))		1

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
41	NAS73-3E005		.BUSHING		1
43	ATF3		.BEARING-		1
			(V60380)		
			(SPEC BACB10ET03)		
			(OPT 3AFC512		
			(V92563))		
45	MS24665-153		.PIN-COTTER		2
50	AN960PD10L		.WASHER		4
55	MS20392-2C35		.PIN		2
60	MS24586C158		.SPRING		2
65	NAS43DD3-40		.BUSHING		1
70	NAS43DD3-32		.BUSHING		1
75	NAS6604-54		.BOLT		1
80	AN960PD416L		DELETED		
80	BACW10P41AL		.WASHER		1
85	BRH10-4		.NUT-		1
			(SEE ITEM 25 FOR OPT)		
90	257T3105-13		.BUSHING		1
95	KP4A		.BEARING-		1
			(V38443)		
			(SPEC BACB10BX4)		
			(OPT KP4AFS428		
			(V21335))		
			(OPT KP4A2TS		
			(V43991))		
			(OPT LLKP4A		
			(V38443))		
100	NAS43DD4-152		.SPACER		1
105	257T3420-7		.PAWL ASSY-LOCKOUT	AC	1
-110	257T3420-8		.PAWL ASSY-LOCKOUT	BD	1

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
115	KP4A		..BEARING- (FOR OPTIONAL PARTS REFER TO ITEM 95)		1
120	257T3420-9		..PAWL (USED ON ITEM 105)		1
-125	257T3420-10		..PAWL (USED ON ITEM 110)		1
130	257T3421-1		DELETED		
130A	257T3421-13		.BRACKET ASSY-LOCKOUT	AC	1
135	257T3421-2		DELETED		
-135A	257T3421-14		.BRACKET ASSY-LOCKOUT	BD	1
137	BACR15BB5AD		..RIVET		23
140	257T3421-9		..PANEL-FRONT (USED ON ITEM 130A)		1
-145	257T3421-10		..PANEL-FRONT (USED ON ITEM 135A)		1
150	257T3438-7		..FILLER (USED ON ITEM 130A)		1
-155	257T3438-8		..FILLER (USED ON ITEM 135A)		1
160	257T3438-9		..FILLER		1
165	257T3421-11		..PANEL-MTG (USED ON ITEM 130A)		1
-170	257T3421-12		..PANEL-MTG (USED ON ITEM 135A)		1
175	257T3421-7		..TOP (USED ON ITEM 130A)		1
-180	257T3421-8		..TOP (USED ON ITEM 135A)		1
185	257T3438-1		..SPACER		1
190	257T3421-5		..BOTTOM (USED ON ITEM 130A)		1
-195	257T3421-6		..BOTTOM (USED ON ITEM 135A)		1
200	257T3438-3		..SPACER		1
205	257T3438-5		..YOKE		1
210	257T3421-3		..BASE (USED ON ITEM 130A)		1
-215	257T3421-4		..BASE (USED ON ITEM 135A)		1
220	257T3421-15		..STOP ASSY ATTACHING PARTS		1
225	HL10VA26-3		..BOLT (V56878) (SPEC BACB30M46K3) (V979281)) (OPT HL10VA26-3 (V73197, V92215, V97928)) (OPT L8006K3 (V06725))		4

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
230	HL79-6		..COLLAR (V56878) (SPEC BACC30M6) (V73197, V92215)) (OPT 66014-6 (V56878)) -------*-------		2
235	HL10VA26-4		...BOLT- (V56878) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928)) (OPT HL10VA26-4 (V73197, V92215, V97928)) (OPT L8006K4 (V06725))		2
240	HL79-6		...COLLAR (FOR OPTIONAL PARTS REFER TO ITEM 230)		2
245	257T3421-17		...STOP		1
250	257T3421-16		...BRACKET		1